

Work Order ID 126917

\*126917\*

Page 1

Monday, December 01, 2014 11:23:27 AM

Item ID: D206-781-151KGY

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Vertical Tunnel-Grey

Start Date: 12/02/14 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/19/14 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date: 14.12.01

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

100

Document Control

0.00

\*100\*

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile &amp; type labels per PPP D206-781-151KGY (CHG 001)

0.00

DAS  
46  
9-89

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

DAS  
28  
9-89

DEC 18 2014

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

DAS  
46  
9-89

DEC 18 2014

# Work Order ID 126917

\*126917\*

Page 2

Monday, December 01, 2014 11:23:27 AM

Item ID: D206-781-151KGY

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Vertical Tunnel-Grey

Start Date: 12/02/14 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/19/14 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

130

\*130\*

Packaging

Memo

0.00

0.00

RR 127065

DAS  
86  
9-89

DEC 18 2014

Packaging

Identify and pack for shipping as per PPP D206-781-151KGY

Location: ~~151~~ 119  
PPP rev

Ship

140

\*140\*

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

12/12/18

12-12-18

# Picklist Print

Monday, December 01, 2014 11:23:31 AM

Page 1

Work Order ID: 126917

\*126917\*

Parent Item: D206-781-151KGY

\*D206-781-151KGY\*

Parent Item Name: Vertical Tunnel-Grey

Start Date: 12/02/14

Required Date: 12/19/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|             |  |           |    |  |  |     |      |          |   |   |      |  |  |
|-------------|--|-----------|----|--|--|-----|------|----------|---|---|------|--|--|
| ALS4632-130 |  | Purchased | No |  |  | 110 | Each | 929.0000 | 8 | 8 |      |  |  |
| **          |  |           |    |  |  |     |      |          |   |   | DAS  |  |  |
|             |  |           |    |  |  |     |      |          |   |   | 28   |  |  |
|             |  |           |    |  |  |     |      |          |   |   | 9-89 |  |  |

\*ALS4632-130\*

Insert DAS 46 9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST550    | 929     |          |
| 118908   | 929     |          |

|             |  |           |    |  |  |     |      |          |   |   |      |  |  |
|-------------|--|-----------|----|--|--|-----|------|----------|---|---|------|--|--|
| ALS4-632-80 |  | Purchased | No |  |  | 110 | Each | 104.0000 | 4 | 4 |      |  |  |
| **          |  |           |    |  |  |     |      |          |   |   | DAS  |  |  |
|             |  |           |    |  |  |     |      |          |   |   | 28   |  |  |
|             |  |           |    |  |  |     |      |          |   |   | 9-89 |  |  |

\*ALS4-632-80\*

Insert DAS 46 9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST550    | 104     |          |
| m130673  | 4       |          |
| m130822  | 100     |          |

|             |  |              |    |  |  |     |   |          |      |    |      |  |  |
|-------------|--|--------------|----|--|--|-----|---|----------|------|----|------|--|--|
| D3800-1-100 |  | Manufactured | No |  |  | 110 | f | 299.0000 | 13.3 | 14 |      |  |  |
| **          |  |              |    |  |  |     |   |          |      |    | DAS  |  |  |
|             |  |              |    |  |  |     |   |          |      |    | 28   |  |  |
|             |  |              |    |  |  |     |   |          |      |    | 9-89 |  |  |

\*D3800-1-100\*

Hook And Loop Strip (1" Soft) DAS 38 9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST419    | 299     |          |
| 124095   | 299     |          |

|   |  |              |    |  |  |     |   |          |      |    |      |  |  |
|---|--|--------------|----|--|--|-----|---|----------|------|----|------|--|--|
| (D3800-1-100-800) cut (2) at 80.00" per kit |  |              |    |  |  |     |   |          |      |    |      |  |  |
| D3800-3-100                                 |  | Manufactured | No |  |  | 110 | f | 299.6700 | 13.3 | 14 |      |  |  |
| **  |  |              |    |  |  |     |   |          |      |    | DAS  |  |  |
|   |  |              |    |  |  |     |   |          |      |    | 28   |  |  |
|   |  |              |    |  |  |     |   |          |      |    | 9-89 |  |  |

\*D3800-3-100\*

Hook And Loop Strip (1" Hard) DAS 38 9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST419    | 299.67  |          |
| 124096   | 299.67  |          |

(D3800-3-100-800) cut (2) at 80.00" per kit

# Picklist Print

Page 2

Monday, December 01, 2014 11:23:31 AM

Work Order ID: 126917

\*126917\*

Parent Item: D206-781-151KGY

\*D206-781-151KGY\*

Parent Item Name: Vertical Tunnel-Grey

Start Date: 12/02/14

Required Date: 12/19/14

Start Qty: 1.00

Required Qty: 1.00

D3822-1KGY Manufactured No 110 Each 0.0000

**\*D3822-1KGY\***

Vertical Tunnel, LH

DAS

46

9-89

D3822-2KGY Manufactured No 110 Each 0.0000

**\*D3822-2KGY\***

Vertical Tunnel, RH

DAS

46

9-89

D3822-3KGY Manufactured No 110 Each 0.0000

**\*D3822-3KGY\***

Vertical Tunnel, Aft Center-Grey

D3822-5KGY Manufactured No 110 Each 0.0000

**\*D3822-5KGY\***

Vertical Tunnel, Top

DAS

46

9-89

D3822-7KGY Manufactured No 110 Each 0.0000

**\*D3822-7KGY\***

Vertical Tunnel, Lower-Grey

DAS

46

9-89

NAS388-6-12P Purchased No 110 Each 76.0000

**\*NAS388-6-12P\***

SCREW

DAS

46

9-89

NAS388-6-8P Purchased No 110 Each 116.0000

**\*NAS388-6-8P\***

SCREW

DAS

46

9-89

Location

Loc Qty

Loc Code

ST264

76

123966

26

m127580

50

110 Each 116.0000

4

4

\*\*

DAS

28

9-89

68-6

98

SVD

Location

Loc Qty

Loc Code

ST264

116

129384

8

m129732

8

m130820

100

4

DAS

28

9-89

68-6

98

SVD

DEC 18 2014

Monday, December 01, 2014 11:23:31 AM

Shop Packet Print

Page 2

# Picklist Print

Page 3

Monday, December 01, 2014 11:23:31 AM

Work Order ID: 126917

**\*126917\***

Parent Item: D206-781-151KGY

**\*D206-781-151KGY\***

Parent Item Name: Vertical Tunnel-Grey

Start Date: 12/02/14

Required Date: 12/19/14

Start Qty: 1.00

Required Qty: 1.00

NAS391B6P

Purchased

No

110

Each

157.0000

18

18

**\*NAS391B6P\***

Washer

DAS

46

9-89

\*\*

DAS  
28

9-89

DEC 18 2014

Location

Loc Qty

Loc Code

ST263

157

m129384

75

m129913

14

m130799

68

18

9-89  
9-89  
9-89

# REFERENCE ONLY

DART AEROSPACE LTD.

DEC 18 2014

DAS  
46  
9-89

IIN-D407-781-3  
Page 21 of 21

## 5.2 D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS

| Qty<br>-141 | Qty<br>-143 | Qty<br>-151 | Qty<br>-161 | Qty<br>-171 | Qty<br>-173 | Qty<br>-191 | Qty<br>-193 | Part Number     | Description                                |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-----------------|--|
| X           |             |             |             |             |             |             |             | D206-781-141    | CREW CABIN OVERHEAD<br>W/O ROTOR BRAKE KIT |
|             | X           |             |             |             |             |             |             | D206-781-143    | CREW CABIN OVERHEAD<br>W/ ROTOR BRAKE KIT  |
|             |             | X           |             |             |             |             |             | D206-781-151    | VERTICAL TUNNEL KIT                        |
|             |             |             | X           |             |             |             |             | D206-781-161    | REAR OVERHEAD KIT                          |
|             |             |             |             | X           |             |             |             | D206-781-171    | HAT BIN KIT                                |
|             |             |             |             |             | X           |             |             | D206-781-173    | HAT BIN KIT, LITTER KIT COMPATIBLE         |
|             |             |             |             |             |             | X           |             | D206-781-191    | CREW CABIN OVERHEAD<br>W/ ROTOR BRAKE KIT  |
|             |             |             |             |             |             |             | X           | D206-781-193    | ROTOR BRAKE PANEL KIT                      |
| 1           |             |             |             |             |             |             |             | D3821-1         | PANEL - W/O ROTOR BRAKE                    |
|             | 1           |             |             |             |             |             |             | D3821-3         | PANEL - W/ ROTOR BRAKE                     |
| 4           | 4           |             |             |             |             |             |             | NAS388-6-8P     | SCREW                                      |
| 4           | 4           |             |             |             |             |             |             | NAS391B6P       | WASHER                                     |
|             |             | 1           |             |             |             |             |             | D3822-1         | VERTICAL TUNNEL, LH                        |
|             |             | 1           |             |             |             |             |             | D3822-2         | VERTICAL TUNNEL, RH                        |
|             |             | 1           |             |             |             |             |             | D3822-3         | VERTICAL TUNNEL, AFT CENTER                |
|             |             | 1           |             |             |             |             |             | D3822-5         | VERTICAL TUNNEL, TOP                       |
|             |             | 1           |             |             |             |             |             | D3822-7         | VERTICAL TUNNEL, LOWER                     |
|             |             | 2           |             |             |             |             |             | D3800-1-100-800 | LOOP STRIP                                 |
|             |             | 2           |             |             |             |             |             | D3800-3-100-800 | HOOK STRIP                                 |
|             |             | 4           |             |             |             |             |             | NAS388-6-8P     | SCREW                                      |
|             |             | 14          |             |             |             |             |             | INAS388-6-12P   | SCREW                                      |
|             |             | 18          |             |             |             |             |             | INAS391B6P      | WASHER                                     |
|             |             | 4           |             |             |             |             |             | ALS4-632-80     | INSERT                                     |
|             |             | 8           |             |             |             |             |             | ALS4-632-130    | INSERT                                     |
|             |             |             | 1           |             |             |             |             | D3823-1         | REAR OVERHEAD, LH                          |
|             |             |             | 1           |             |             |             |             | D3823-2         | REAR OVERHEAD, RH                          |
|             |             |             | 1           |             |             |             |             | D3823-3         | REAR OVERHEAD, CENTER                      |
|             |             |             | 10          |             |             |             |             | AN525-10R24     | SCREW                                      |
|             |             |             | 10          |             |             |             |             | NAS43DD3-68     | SPACER                                     |
|             |             |             |             | 1           |             |             |             | D3824-1         | HAT BIN                                    |
|             |             |             |             |             | 1           |             |             | D3824-3         | HAT BIN                                    |
|             |             |             |             | 6           | 6           |             |             | D3851-1         | DOUBLER                                    |
|             |             |             |             | 4           | 4           |             |             | AN525-10R10     | SCREW                                      |
|             |             |             |             |             |             | 1           |             | D4077-1         | OVERHEAD PANEL, LH                         |
|             |             |             |             |             |             | 1           |             | D4077-2         | OVERHEAD PANEL, RH                         |
|             |             |             |             |             |             |             | 1           | D4118-1         | ROTOR BRAKE PANEL                          |
|             |             |             |             |             |             |             | 1           | D4119-1         | PANEL                                      |
|             |             |             |             |             |             | 6           |             | NAS388-6-8P     | SCREW                                      |
|             |             |             |             |             |             |             | 4           | NAS388-6-12P    | SCREW                                      |
|             |             |             |             |             |             | 6           | 4           | NAS391B6P       | WASHER                                     |
|             |             |             |             |             |             |             | 4           | MS21059L06      | NUTPLATE                                   |
|             |             |             |             |             |             |             | 8           | MS20426AD3-3    | RIVET                                      |

• COPYRIGHT © 2010 BY DART AEROSPACE LTD. •  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: A  
Date: 10.10.28

**Work Order ID 126917**

Monday, December 01, 2014 11:23:27 AM

**\*126917\***

Page 1

Item ID: D206-781-151KGY

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Vertical Tunnel-Grey

Start Date: 12/02/14 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 12/19/14 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: 

Date: 14.12.01

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr



100

Document Control

0.00

**\*100\***

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile &amp; type labels per PPP D206-781-151KGY (CHG 001)

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

DAS  
28  
9-88

DEC 18 2014

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control